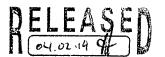
5/44

DART AEROSPACE LTD	Work Order:	24266 C
Description: Bracket Assembly	Part Number:	D3137-043
\$ 04.08.30 A 04.08.30		R .
Dwg: D3137 Rev. 21.02 D	Qty:	4 Kit(s) 1 04.02.
04.11.29		Page 1 of 1

Step	Location	Procedure	∙Вұ	Date	Qty
1	DC	Issue Traveler	M	-/-0.1	11
		Dwg not required	KY!	05.09.14	4
2	MV	Cut blank: (2.000" x 0.500") 5.570" long	10		
		Material: 17-4 SS Bar per AMS 5604/5643			
•		(M17-4-B0.500x02.000)		_	
		Identify for D3137-7 Batch: MIH773	MS	05/10/17	4
3	MV	Machine D3137-7 as per Folio FA338 and Dwg D3137	MRZ		
		Identify as D3137-7	1/2	ostolie	4
4	QC2	Inspect parts as they come off the CNC machine	MR /		
			12	8-1/01/20	4
5	MV	Deburr	MSK	A-1 \ A	,
			2	osliolie	4
6	MV	Scribe batch number	6	_	,
			än	05/16/19	4
7	QC8	Second check			. '
			Fir	05.10,19	4
8	GA	Assemble D3137-043 as per Dwg D3137. (Note: D3137-7 is on			
		BOM as material from Steps 2).			
		Pick:			
	•	Qty Part Number Description Batch			
		1 D3137-3 Guide 33729	<u></u>	05/1/29	4
	,	1 D3137-5 Washer β 3 4 5 4 7	> 0	021419	,
		Diacker 132426			
		1 MS24694-S101 Screw M (q 4 1		İ	
		Identify as D3137-043			
9	QC5	Inspect work to Step 8		25	4
			2	05-11-29	7
10	ST	Identify and Stock	CL	21.1.0	. ,
44	100			25/11/29	7
11	AC		(
		Cost / part	JAE	05-12.62	Υ
12	DC	Close W/O			,
		Inspect Level 21			

Rev	Date	Change	Revised By	Approved
AB	04.02.18	New issue	KJ/DS	-411-

Pt 04.02.19



Dart Aerospace Ltd

W/O:			WOR	K ORDER CHANGES	3		,	
DATE	STEP	PR	OCEDURE CHANG	βE	Ву	Date Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	<u> </u>		•					
NCR:		1	WORK ORDER	NON-CONFORMAN	CE (NCR	2)	-	
		Description of NC	Corrective Action Section B			Verification	n Approval	Approva
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	QC Inspector
				•				
ı								
İ								
Part No); 	PAR #:	Fault Category:	NCR:	Yes No	DQA:	Date:	
		al all entries	_			osed:		

H:\forms\Quality Assurance\approved forms\NCRWO revC

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DART AEROSPACE LTD	Work Order:	24266	
Description: Bracket	Part Number:	D3137-7	
Inspection Dwg: D3137 Rev: C2		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.435	+/-0.010	.433"	/			
0.615	+/-0.010	.618"	~			
0.200	+/-0.010	٠, ٢٥٥,,	~			
0.380	+/-0.010	.383"				
0.262	+/-0.010	· 270"				
Ø0.500	+0.005/-0.000	°205,	~			
0.79	+/-0.030	.795"	~			
2.79	+/-0.030	2.77"				
Ø0.560	+0.005/-0.000	Ø.564"				
0.595	+/-0.010	.597"	V.			
0.950	+/-0.010	.946"	V			
0.605	+/-0.010	.605"	/			
1.880	+/-0.010	1.8801	/			
2.48	+/-0.030	J.485,		-		
4.975	+/-0.010	4.978"				
5.41	+/-0.030	5.412"	V			
0.032	+/-0.010	*0 <i>58</i> ,	~			
0.063	+/-0.010	0.062"	<u></u>			
R0.062	+/-0.010	R.062"	<u></u>			
0.162	+/-0.010	.163"	~			
						•

Measured by:	MS	Audited by:	me	Prototype Approval:	N/A
Date:	05/10/17	Date:	05/10/17	Date:	N/A

A 03.11.12 New Issue 1/0 D3137-043 KJ/RF	Rev	Date	Change		Revised by	Approved
B 04.06.15 Changed 8 added dimensions	Α	03.11.12	New Issue	1/0 D3137-043	KJ/RF	2/
D 04.00.13 Changed & added dimensions KJ/JLM	В	04.06.15	Changed & added dir	mensions	KJ/JLM	CAM

